



南京爱鹿客物联科技有限公司是国内PVC塑料卡设备/RFID卡设备/游戏卡牌设备专业制造商。

公司现有产品分三大系列,包括 PVC卡设备生产线。RFID卡设备生产线、卡牌成套生产线。我公司生产的机械设备以"技术性能稳定"著称,并积极吸取国际同类产品的精华,发军自身创新能力,产品拨得多项国家技术专利,CE 认证等专业质量认证。公司现已在国内外同行中享有较高声誉,国内代理商超过四十多家,国外代理第三十多家。近几年来设备出口量勐增,出口比美(俄罗斯、欧盟国家、南美墨西哥、中界阿联酋、日本、韩国、东南亚泰国、印尼、新加坡、马来西亚、越南等

"专业源于技术,信赖因为稳定",我们将不断完善和提高原有产品,研发新产品,满足广大客户对印后设备的需求。热忱欢迎国内外客户敦临战公司交流指导和合谈业务。

Nanjing Lukiot Technology Co.,Ltd. is one of the biggest manufactures to specialize in machines in China. Currently we have more than 20 type Machines and more than 30 reference specification. We mainly produce pvc card machine production line ,RFID card machine production line ,and full line poker/game card making machines.

Mechanical equipment produced by our company is famous for its "stable technical performance", and actively absorb the essence of the international similar products, to play their own innovation ability, the products obtained national patent technology, CE certification and other professional quality certification. The company has enjoyed high reputation in the domestic and foreign counterparts, domestic agents more than 40 and more than 30 foreign agents. In recent years, product export to America, Russia, European countries, South America, Middle East, Southeast of Thailand, Indonesia, Singapore, Malaysia, korea, Japen, Vietnametc..

"Professional from the technology, the trust for stability", we will continue to improve and enhance the existing products, research and development of new products, to meet the needs of our customers for Postpress equipment. Welcome customers visit our company for negotiate business commu-nication.



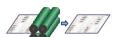
# **Playing Cards Machines**

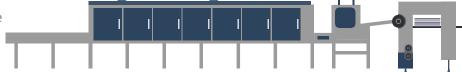
扑克牌成套生产线

### 1 POLISHING

#### **SG** Series

Poker Polishing Machine





### 2 CALENDERED

#### ZG-950

Roller Cylinder Machine



#### PF-590/1040

#### Automatic

Cards-matching Machine





#### DCM-5000/9000

Optional solution for poker /play card manufacturer

#### Punching



#### **Automatic Cartoning or Film Packing Machine**







(Poker Paper)

为全球扑克牌生产企业

提供了高性价比的 黑芯扑克纸



Nanjing lukiot Technology Co., Ltd, is the one of biggest black core paper and photo paper/inkjet paper supplier in china, and our company with 20 years of paper coating work experience.

Our company provided high quality black core paper for global playing cards manufacturers and phone cards manufacturers. The paper is printability, stiffness, smoothness, glossy, etc. The main technical quality can be matched the same level with famous US brand

"BICYCLE and BEE playing cards paper" .We mainly exported to Europe, Asia, US, Russia and other countries more than 5,000 tons every year.

People nowadays have become increasingly demanding environmentally friendly, black core paper has been widely applied to the production of phone cards, supermarket cards, scratch cards, etc. The paper is good opacity and environmental protection, as well as in low-cost, gradually replaced the PVC material cards, we provided a stable, environmentally friendly, low-cost cards paper for cards manufacturers.









### 黑芯纸种类

型号1: 黑芯美国蜜蜂扑克纸 克重: 300-500克型号2: 中高档黑芯扑克纸 克重: 280-500克

#### The types of black core paper as below:

Code 1:premium black core paper weight:300-500gsm

Code 2:blackcore paper weight:280-500gsm

☆The high GSM black core cardboard for replacing high cost PVC cards.

### Technology Explanation:

The code 1: The both surface paper are with black coating before laminating

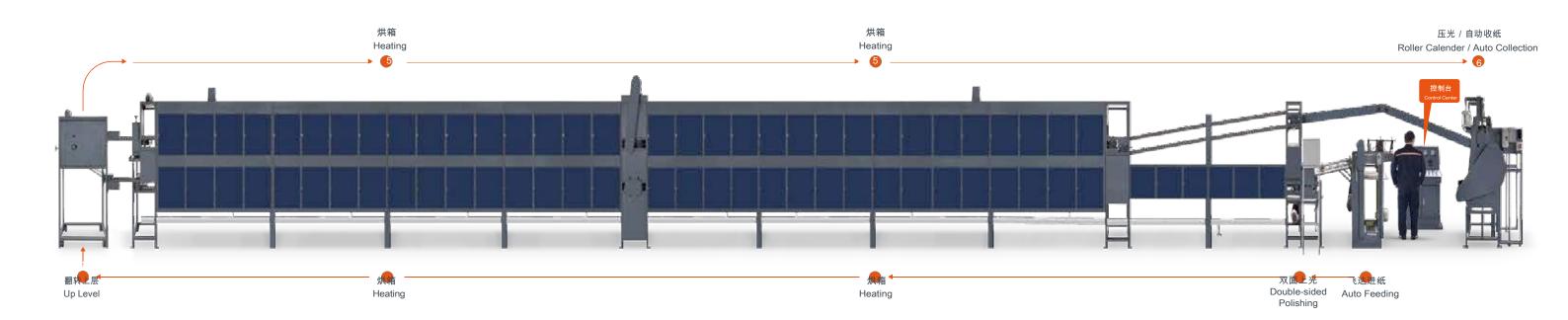
(top quality for export, stiffness, smoothness, glossy or matte, etc.) The code 2: The both surface paper laminate with black paper inside. (stiffness, smoothness, glossy or matte, etc.)





# **Automatic Poker Polishing Machine**

### 全自动双层扑克牌上光机



我公司研发的全自动双层扑克牌上光机是生产扑克牌的必需设备,该设备能一次性双面上光,上光厚度均匀, 机器烘箱隔热性能良好,能大大提高了扑克牌等纸品的光泽度。

该设备烘箱部分为双层结构设计,纸张由飞达自动送纸进来,

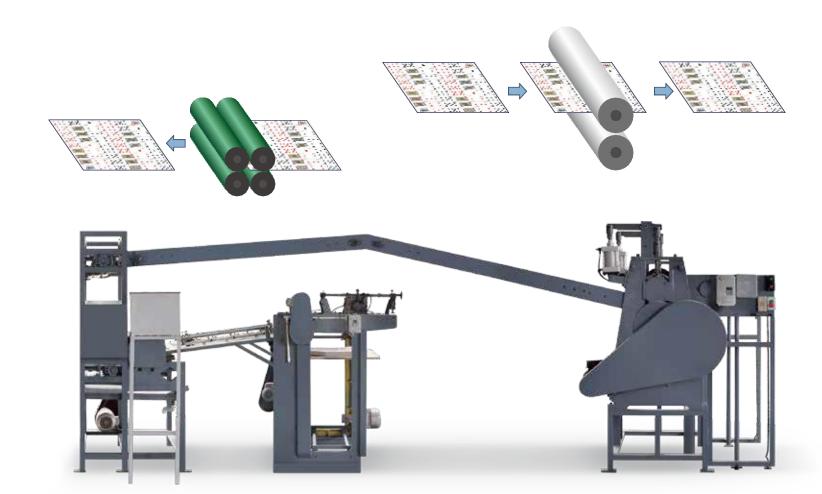
经上光粉油双面上粉打底,然后由下烘道输送回转至上烘道上光油上光,最后进入压光机轧压后自动收纸,实现上光、压光整体自动化。

整机结构稳定,输送带运转平稳,国内已有多个扑克牌生产企业使用该设备,获得一致好评。

The automatic poker polishing machine is a necessary equipment for playing cards. The machine can disposable double-surface and glazing thickness uniformity, machine heating oven insulation performance is very good, it can greatly improve the gloss of paper. The device of oven is designed as a double levels structure, the machine with automatic paper feeding, go through double-sided polishing, followed by drying conveying upon heating oven, and finally get into the calender rolling to make the paper strong with automatically collection, the whole machine runs stability, the conveyor belt runs smoothly.

There are many playing cards making factory using the machine in china, we have been received feedback very well .

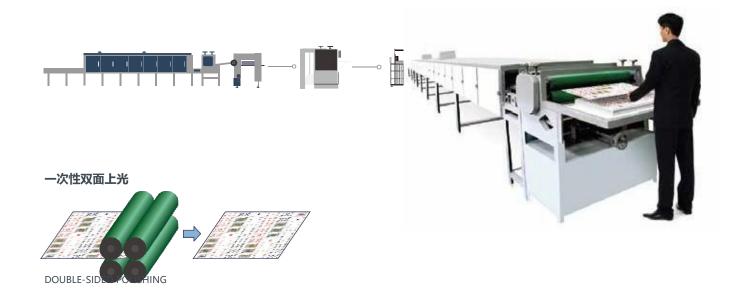
技术参数	Technical Data	ASG-800	ASG-1000	ASG-1200
进纸宽度	Paper Width	800mm	1000mm	1200mm
加热方式	Heating System	电热Electrical Heating	电热Electrical Heating	电热Electrical Heating
生产速度	Produce Speed	8小时/4-5万副牌 8 hours/40000-50000 packs		
总功率	Power	90千瓦 90KW	100干瓦 100KW	100千瓦 100KW
整机长度	Machine Length	35m	38m	38m





## **Poker Polishing Machine**

### 扑克牌上光机



该设备能增加扑克牌等纸品的光泽度,设备上光厚度均匀, 输送带运转平稳,隔热性能好,烘道分三温区自动控制。 设备加热部分长度14米,散热部分8米,同时也可根据客户需要加长。上 光材料我公司将有专业人员教授配制。

For the last 20 years our company has researched and developed playing cards machine Our company designs Poker Polishing Machines which are essential machinery needed in the cardbusiness.

Our machine is cost effective because it is able to save on paper usage; it maximizes the whole paper process, while creating a glossy finish and thickness to your cards.

The Poker Polishing Machine is strong and reliable; the washing process is top rated, with three automatic stages for drying.

The heating panel is 14 meters in length and the radiate is 8 meters but these dimensions can be changed to customer's specifications.

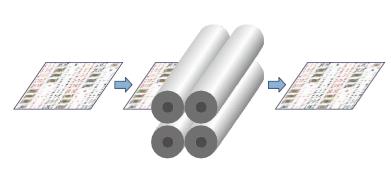
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技术参数	Technical Data	SG-800	SG-950
进纸宽度	Width	800mm	950mm
加热方式	Heating system	电热Electrical Heating	电热Electrical Heating
烘干时间	Drying times	30sec	30sec
整机长度	Length	26m	26m
 总功率	Power	25kw	25kw

# **Roller Calender Machine**

#### 扑克牌压光机





扑克牌压光机是在保持原来单组机器的优良特点之外,增加了变速功能,客户可按照产品需求调节机器的运转速度,压光机主要适用于扑克牌生产及各类卡纸压光,经本机压轧后能使纸张厚度达到一致,纸面毛孔小,纸张表面光滑,增强纸张的弹性及纸张平整度. 重要提示:客户也可向本公司外配自动收纸装置,本公司将待为安装调试,安装此装置后能提高生产效率,整机造型美观,操作简便.

Rolls calender machine suitable for playing cards production.

Calender mounts the good paper during the powder

and polishing process by pressure grips After the machine-presses and rolls the paper, it achieves its' paper thickness and consistence, the paper surface pore is small, the paper surface is smooth,

strengthens paper's elasticity and smoothness.

Note: Calender is a single unit super calender's promotion version. Calender has some exceptions.

The customer can increase their production output by increasing the function speed, and adding two second rolling.

Please refer to the manual for instructions to upgrade your machine. Working Principle: The paper undergoes extensive heat during the polishing process, the papers internal structure changes (expands with heat and contracts with cold), thus causes paper's thickness, elasticity, smoothness and radiance to change

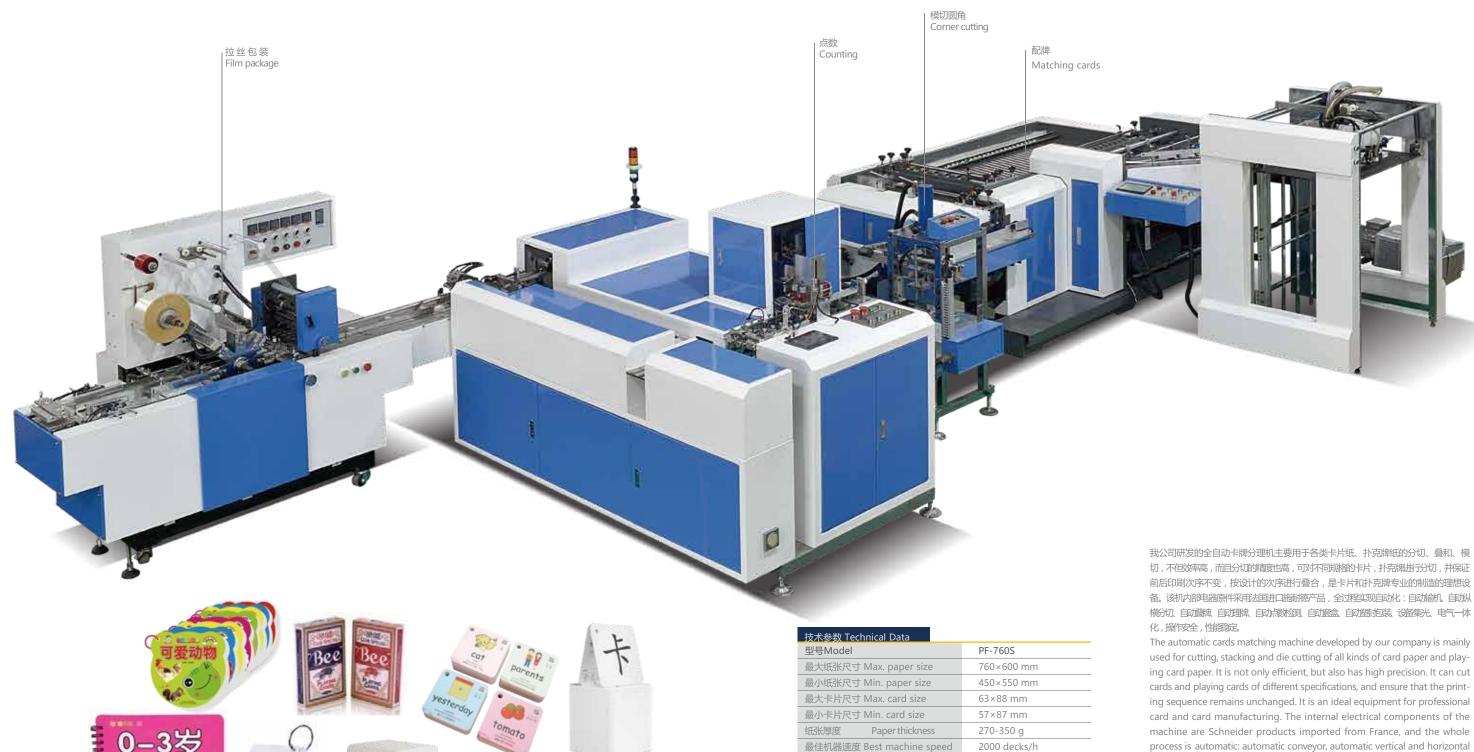
which can affect the papers overall quality and appearance.



技术参数 Technical Data	<b>ZG-950</b> (双组四辊压光机/4 Rollers)	<b>ZG-800</b> (单组双辊压光机/2 Rollers)	<b>ZG-950</b> (单组双辊压光机/2 Rollers)
轧辊长度 Rollerlength	950mm	800mm	950mm
电机功率 Power	4kw	1.5kw	2.2kw
机器净重 Weight	3000kg	1350kg	1500kg
包装尺寸 Packing size	1530x1170x1640mm	460x1310x1690mm	1460x1450x1690mm

# PF-760S

# Automatic cards matching machine 全自动卡牌联动线



切,不但效率高,而且分切的精度也高,可对不同规格的卡片,扑克牌进行分切,并保证 前后印刷次序不变,按设计的次序进行叠合,是卡片和扑克牌专业的制造的理想设 备。该机内部电器原件采用法国进口施耐德产品,全过程实现自动化:自动输机。自动从 横切 耐露 昏饿 昏饿 医抗激 医抗毒素 医性抗炎 多维光 电气体

used for cutting, stacking and die cutting of all kinds of card paper and playing card paper. It is not only efficient, but also has high precision. It can cut cards and playing cards of different specifications, and ensure that the printing sequence remains unchanged. It is an ideal equipment for professional card and card manufacturing. The internal electrical components of the machine are Schneider products imported from France, and the whole process is automatic: automatic conveyor, automatic vertical and horizontal slitting, automatic folding, automatic card sorting, automatic counting detection, automatic box setting, automatic plastic packaging, equipment integration of light, electricity and gas, safe operation and stable performance.

01 Lukiotmachinery 02 Lukiot machinery 02

Machine power

Weight

机器重量

11kw

6500kg

# PF-1040S

# Automatic cards matching machine 全自动卡牌联动线





型号Model	PF-1040S
最大纸张尺寸 Max. paper size	1040×720 mm
最小纸张尺寸 Min. paper size	720×560 mm
最大卡片尺寸 Max. card size	63×88 mm
最小卡片尺寸 Min. card size	57×87 mm
纸张厚度 Paper thickness	270-350 g
最佳机器速度 Best machine speed	4000 decks/h
机器功率 Machine power	13.6kw
机器重量 Weight	7000kg

我公司研发的全自动卡牌分理机主要用于各类卡牌纸,扑克牌纸的分切、叠和、模切、点数、套盒,包装、不良效率高,而且分切精度也高,可对不可规格的卡片、扑克牌进行分切,并保证前后印刷次字不变、按设计的次字进行合合,是卡片和扑克牌专业制造厂家的理想设备。该机内部电器原件采用法国进口施师德产品,实现自动化全程充水线体现为:自动输纸、自动纵横分切、自动重煤、自动摆放金侧、自动整金。自动建筑总量、自动建筑、全量水、电气一体化,操作安全,性锅器定!

Our company's self-developed automatic card sorting machine is mainly used for all kinds of cards paper. It has high efficiency and high cutting precision. It can cut cards and playing cards of different specifications, and ensure the same printing order before and after printing and stacking according to the design order. It is an ideal equipment for professional manufacturing of cards and playing cards. This machine adopts Schneider products imported from France to realize automatic whole process assembly line, which includes: automatic paper feeding, automatic vertical and horizontal slitting, automatic card stacking, automatic card sorting, automatic number detection, automatic box setting and automatic plastic packaging. Equipment set light, electricity, gas integration, safe operation, stable performance!

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# PF-760D / 1040D

# Automatic cards matching machine 全自动卡牌分理机(带打孔)

\* With Hole Drilling System



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# PF-760B / 1040B

# Automatic cards matching machine 全自动卡牌分理机



全自动卡牌分理机主要用于各类卡片纸、扑克牌纸的分切,叠合,模切。不但效率高,而且分切的精度也很高,可对不同规格的卡片,扑克牌进分切,并保证前后印刷次字不变,按设计的次克进一叠合,是卡片和内式转列的组织 想路。该们企业是现在分比:百分摊纸、自分摊货、自分增强、自分增强、设备集长、电、气一体化,操作安全,性能器定。

Automatic cards matching machine is mainly used for all kinds of card paper, card paper cutting, composite. It not only high efficiency, and the precision of the cutting is also high, For different specifications of the card, poker for cutting, and ensure the printing order, same before, According to the order of the design of composite, it is an ideal equipment professional production of cards and poker. The machine process automation, automatic feeding, automatic cutting, automatic folding cards, automatic cuttingcorner.

型号Model		PF-760B	PF-1040B
最大纸张尺寸	Max. paper size	760×600 mm	1040×720 mm
最小纸张尺寸	Min. paper size	450×550 mm	720×560 mm
最大卡片尺寸	Max. card size	110×110 mm	160×160 mm
最小卡片尺寸	Min. card size	75×56 mm	75×56 mm
纸张厚度	Paper thickness	250-800 g/m2	250-800 g/m2
最佳机器速度	Best machine speed	2000-2500 decks/h	1700-2100 decks/h
机器功率	Machine power	7kw	8.9kw
包装尺寸	Packing size	3250×4350×1400mm	5020×5230×1950mm
机器重量	Weight	3500kg	4000kg

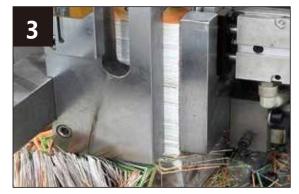




分切 Cutting



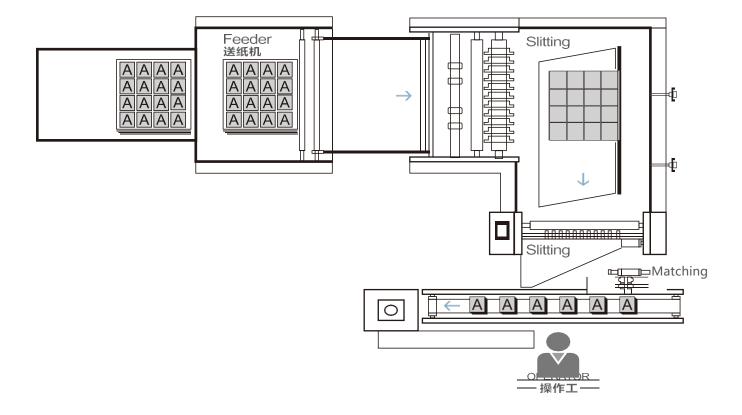
配牌 Matching



模切圆角 Die-cutting Rounded Corners



成品 Finished Products



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# Play Card Punching machine 游戏卡牌冲卡机



PCM-5000(Semi-auto One)

技术参数 Te	echnical Data		
型号Model		LUK-PCM-5000	LUK-PCM-9000
送料方式 Material Feeding		Manual	Automatic
冲切方式 Card Punching		Automatic	Automatic
卡片收集 Card Collecting		Collecting cards in order	Collecting cards in order
电源	Power supply	AC 380V/50Hz	AC 380V/50Hz
总功率	Total power	5.5KW	10.5KW
气源	Gas source	6kg/cm2(without water)	6kg/cm2(without water)
耗气量	Gas consumption	80L/min	100L/min
重量	Gross Weight	Approx. 1000Kg	Approx. 2000KG
冲切精度	Punching precision	±0.10mm	±0.10mm
适用物料	Applicable materials	PVC、ABS、PET、PETG、Paper or Mixed Material	PVC、ABS、PET、PETG、Paper or Mixed Material
适用版面	Applicable layout	Standard one: 500x700mm;	Standard one: 500x700mm;
		Other size can be customized	Other size can be customized
产量	Yield	Around 600 big sheets per hour	Around 1000 big sheets per hour
控制形式	Form of control	PLC+ Servo Motor System	PLC+ Servo Motor System
操作人数	Number of operators	One Person	One Person
外形尺寸	Dimensions	L2700×W1300×H1720mm	L4000xW1200xH1750mm













**PCM-9000 (Fully Automatic One)** 

## 产品介绍:

机器适用于各种市面上早教启蒙卡片、幼儿图书、穿环卡等大版面面板冲切,速度快;冲切后自动按顺序叠放,无需人 工参与;卡片冲切边缘光滑,一次模切成型。

### 设备优势:

自动送料、圆角外形、圆孔装定位、自动排序收集、一次模切成型。

### 功能特点:

1.高灵敏度光电传感器配合进口滚珠丝杆送料,冲切点位置参数均可调,精度高达±0.1mm。

2.伺服电机控制冲头动力,模切精准,噪音低,动力稳定,冲切速度可调,可一次性冲切1~3张,大大提高了产量。 3.自动收卡系统实现了冲切好后,成品按照顺序收集叠放。

### **Product Description:**

The machine is suitable for punching and cutting large size panels such as early education enlightenment cards, children's books, wearing ring cards, etc. on the market, the machine is fast; after punching, it is automatically stacked in order, without manual participation; the edge of the card is smooth, and one-time die-cutting is formed.

## **Equipment advantages:**

Automatic Cutting, fillet shape, round hole positioning, automatic sorting collection, one-time die-cutting molding

### **Functional features:**

- 1. With high sensitivity photoelectric sensor and imported ball screw feeding, the position parameters of each punching point can be adjusted, and the accuracy is high.
- 2. Servo motor control punch power, accurate die cutting, low noise, stable power, adjustable punching speed, one-time punching of 1 ~ 3 pieces, greatly improving the output.
- 3. The automatic card receiving system will collect cards in order after after punching and cutting.

# MC-80 Multifunctional cartoning machine 多功能装盒机







推料压料部 Pushing and pressing section



吸盒部 Suction box section



封盒部 Sealing section

多功能装盒机能够将各种规格的药板、中药制品、小型长体有规则物品及一些食品等可靠地装入规格等的纸盒中,并将纸盒转形送出。适用于各种药品的包装、食品的包装、化妆品的包装及相关引触外型器皿的包装,使用范围广泛,同时根据用产价不同使用要求,可定期更换产品,且模型生产周期短,装配及调试简便,取适用于大批量单一品种的生产,同时又可以满足用户小批量多品种的生产。

The multifunctional cartoning machine can reliably load various specifications of medicine plates, traditional Chinese medicine products, small long regular articles and some foods into specific specifications of cartons, seal the cartons and send them out. It is suitable for the packaging of all kinds of drugs, food, cosmetics and small utensils in related industries. It has a wide range of applications. At the same time, it can change products regularly according to the different requirements of users. Moreover, the mold production cycle is short and the assembly and debugging are simple. It is suitable for the production of large quantities and single varieties, At the same time, it can meet the needs of small batch and variety production.

#### 技术参数 Technical Data

型号Model	ZH-130
主电机功率 Main motor power	1.5KW
设计最大生产能力 Design maximum production capacity	80盒/分
整机外形尺寸 machine overall size	3500×1500×1800mm (长×宽×高)
整机重量 Overall weight	约1200Kg
最大纸盒尺寸范围 Maximum carton size range	240×140×60mm (长×宽×高)
最小纸盒尺寸范围 Minimum carton size range	50×20×15mm(长×宽×高)
噪音 noise	<85分贝

# MC-230A/320A/390A

# Automatic film packaging machine 自动透明膜三维包装机



该小方面用散游片点牌 数字牌 台历、卡片、报事贴(度等低、压缩并干,沙斯马威化并干等放松贴单件或多件集合包装。可起防潮、防尘、防防作用,也利于提高产品的包装挡次,提高产品附加值。

The machine is widely used in bulk cards, digital cards, desk calendars, cards, post-it notes, sticky notes, compressed biscuits, Shaqima, wafer biscuits and other bulk items in one or more pieces. It can be used for moisture, dust and anti-counterfeiting, and it can also improve the packaging grade of products and increase the added value of products.



#### 技术参数 Technical Data

型号Models		230A	320A	390A
包装速度	Packing speed	10-120盒/分钟Box/minute	10-120盒/分钟Box/minute	10-120盒/分钟Box/minute
包装材料	Packaging material	BOPP film, Security line	BOPP film, Security line	BOPP film, Security line
卷膜直径	Film diameter	≤350mm	≤350mm	≤350mm
包装材料宽	Width packaging	W50-230mm	W50-320mm	W50-390mm
包装材料长	Length packaging	L80-260mm	L80-260mm	L80-260mm
包装尺寸	Package dimensions	L60-160 W30-100 H10-40mm	L60-260 W30-100 H10-40mm	L60-360 W30-100 H10-40mm
设备尺寸	machine size	L3000 x W800 x H1500mm	L3000 x W900 x H1500mm	L3000 x W100 x H1500mm
重量	weight	550Kg	600Kg	650Kg
功率	power	4Kw	4Kw	4Kw
电压	Voltage	220V , 50Hz	220V , 50Hz	220V , 50Hz

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### Create Value & Pursuit Excellence!

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