

All Lukiot machines are CE certified and comply with relevant European safety requirements including emergency stops and interlocked guarding.



DOD UV Printing System

This system is designed for encoding the magnetic cards and chip cards followed by DOD UV printer to print the corresponding variable data onto the cards.

Magnetic & Chip Encoding, UV Printing & Labeling System (DOD8000A/DOD8000E/DOD7000A/DOD7000E)



LUK-DOD8000A

Two input modules + one labeling module
(one for ISO card, the other for non-standard card)



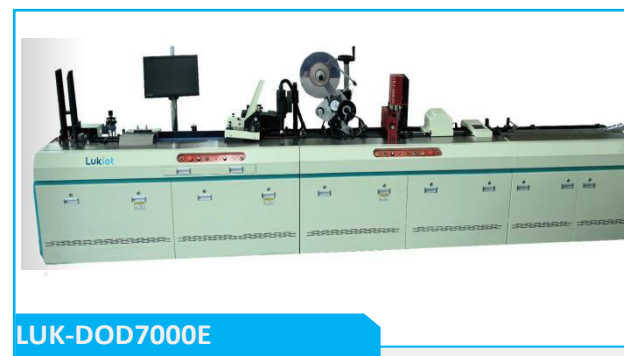
LUK-DOD8000E

One input module + one labeling module
+UID Reading Module



LUK-DOD7000A

One input module + two labeling modules



LUK-DOD7000E

One input module + one labeling module

Economy UV Printing System (DOD5000/DOD3000)



LUK-DOD5000

Smart Card Chip Encoding + UV printing system



LUK-DOD3000

UV printing system



All Lukiot's DOD UV Printing system provides modularity and flexible design which customers can select the function configuration on demands.

TECHNICAL DATA

(Magnetic & Chip Encoding, UV Printing & Labeling System)

| Model | DOD8000A | DOD8000E | DOD7000A | DOD7000E |
|---------------------------|---|-------------|---------------|-------------|
| Air Pressure | 0.6 Mpa | | | |
| Interface | Serial port, ethernet port, electric eye, encoder interface, printer head interface | | | |
| Sensor | Support a variety of external sensors (NPN type, contact type) | | | |
| Operating system | Win7 | | | |
| Paper accuracy | Max. $\pm 0.25\text{mm}$ | | | |
| Encoding Failure Rate | <0.1% | | | |
| Power | 220V ,11kw | 220V,12kw | 380V, 15kw | 220V,15kw |
| Machine Size (m, L xW xH) | 6.0x1.0x1.83 | 8.2x0.8x1.6 | 6.65x0.85x1.6 | 3.8x0.9x1.5 |
| Net Weight | 1120kg | 1300kg | 1200kg | 1000kg |

TECHNICAL DATA

(Economy UV Printing System)















| Model | DOD5000 | DOD3000 |
|--------------------------------|------------------------|------------------------|
| Air Pressure | 0.5Mpa | |
| Max. Printing Width | 36mm | |
| Printing Speed | 25 meters/min | |
| Operating system | Win7 | |
| Power | 220V ,6.5kw | 220V, 4.5kw |
| Machine Size | 2.8(L)x0.8(W)x1.50(H)m | 1.8(L)x0.75(W)x1.6(H)m |
| Net Weight | 510kg | 350kg |
| Magetic & Chip encoding module | optional | |
| Labeling module | optional | |

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INTRODUCTION

DOD UV printing system is designed for encoding the magnetic cards and chip cards followed by UV printer to print the corresponding variable data onto the cards.

This system provides modularity and flexible design which customers can select the function configuration on demands. The configuration includes card feeding, overlapped card detection, smart card chip encoding, magnetic strip encoding, plasma surface treatment, DOD UV Printing, LED dry, OCR visual inspect, labeling, bad card rejection, etc. The machine is available to support two magazines for different input systems(ISO cards & non-standard cards).

| SN | Module Configuration | Function & Parameters | UV Printing Effect | Module Photo | Model No. | | | | | |
|----|--------------------------|--|---|---|-----------|----------|----------|----------|---------|---------|
| | | | | | DOD8000A | DOD8000E | DOD7000A | DOD7000E | DOD5000 | DOD3000 |
| 1 | DOD UV Print | <ul style="list-style-type: none">DOD printed content: one-dimensional code, two dimensional code, drug regulatory code, security anti-fake code, pictures, personalized number, dynamic text, serial number, data;The printed two-dimensional code information can include website, logo and pictures;Maximum printing width: 36mm ,54mm or 72mm optional;Print resolution: 360DPI (longitudinal direction) and 720 DPI (transverse direction) adjustable;Printing speed: Grade A , 40-45meters/min(8000A/E, 7000A/E) ; 25meters/min (DOD5000/3000)Printed Material: polished or coated cardboard,PP, PET, PVC, PETG, etc.Machine maximum processing width: 210mm; Available processing thickness: 0.15-2.0mmThe fixed prefix or suffix can be added to the printing data as per customer requirements;Speed: ≥10000 cards/hour |  |  | YES | YES | YES | YES | YES | YES |
| 2 | OCR Camera Inspection | <ul style="list-style-type: none">Designed for identifying number, bar code, two -dimensional codeThe identification results can be compared with the database filesIdentification speed: 10000 cards/hourEquipped components: coaxial light source, CCD camera DALSA, camera lens 12mm and identification software |  |  | YES | YES | YES | YES | NO | NO |
| 3 | Labeling | <ul style="list-style-type: none">Labeling width: 5-100mm ; Labeling length: 6-150mm;Label reel external diameter: 260mm ; internal diameter: 75mmLabel feeding speed: step feeding, 19-25m/min ; output: 7000 cards/hourLabeling accuracy: ±1mm |  |  | YES | YES | YES | YES | NO | NO |
| 4 | Smart Card Chip Encoding | <ul style="list-style-type: none">The processed chip type: S50/S70/Fudan/ KunruiThe initial passwords in 40 sectors can be changedM1 card single block data writing can be in three ways: decimal, hexadecimal and ASCLL codeRead and write data can be converted into seven formats to be sent to printer, for example; positive 10 digit, negative 10 digit, WG26,WG34, ABA+WG26, positive 8 digit, negative 8 digit)It can write or change the data in a number of blocks in one timeAutomatic bad card skip option is availableWorking speed : 2000-7000 cards/hour |  |  | YES | YES | YES | YES | YES | NO |
| 5 | Magnetic Strip Encoding | <ul style="list-style-type: none">Magnetic reactance: 300oe-2750oeMagnetic writing density: 210 DPI, 75DPI /210DPI , 210DPIProcessed magnetic tracks: track 1, rack 2, track 3, Hico/Loco adjustableMagnetic encoding unit: one magnetic writing head+ one magnetic reading head for data proof readingProduction speed: 7000 cards/hourThe software can be set to print the card surface with the same data or different database. The print content can also be the data from any magnetic trackSkip bad card number option is available.Right magnetic data can be converted into bar code for printing purpose |  |  | YES | YES | YES | YES | NO | NO |
| 6 | Cleaning Module | Plasma Treatment is adopted to remove the static electricity and dust of the card surface. |  |  | YES | YES | YES | YES | YES | YES |
| 7 | Card Flip Module | This card flip station is for card double sides marking |  |  | YES | YES | YES | YES | NO | NO |