

Play Card Punching machine

游戏卡牌冲卡机



PCM-5000(Semi-auto One)

技术参数 Technical Data			
型号Model		LUK-PCM-5000	LUK-PCM-9000
送料方式 Material Feeding		Manual	Automatic
冲切方式 Card Punching		Automatic	Automatic
卡片收集 Card Collecting		Collecting cards in order	Collecting cards in order
电源	Power supply	AC 380V/50Hz	AC 380V/50Hz
总功率	Total power	5.5KW	10.5KW
气源	Gas source	6kg/cm2(without water)	6kg/cm2(without water)
耗气量	Gas consumption	80L/min	100L/min
重量	Gross Weight	Approx. 1000Kg	Approx. 2000KG
冲切精度	Punching precision	±0.10mm	±0.10mm
适用物料	Applicable materials	PVC、ABS、PET、PETG、Paper or Mixed Material	PVC、ABS、PET、PETG、Paper or Mixed Material
适用版面	Applicable layout	Standard one: 500x700mm; Other size can be customized	Standard one: 500x700mm; Other size can be customized
产量	Yield	Around 600 big sheets per hour	Around 1000 big sheets per hour
控制形式	Form of control	PLC+ Servo Motor System	PLC+ Servo Motor System
操作人数	Number of operators	One Person	One Person
外形尺寸	Dimensions	L2700×W1300×H1720mm	L4000xW1200xH1750mm



PCM-9000 (Fully Automatic One)

产品介绍:

机器适用于各种市面上早教启蒙卡片、幼儿图书、穿环卡等大版面面板冲切，速度快；冲切后自动按顺序叠放，无需人工参与；卡片冲切边缘光滑，一次模切成型。

设备优势：

自动送料、圆角外形、圆孔装定位、自动排序收集、一次模切成型。

功能特点：

- 1.高灵敏度光电传感器配合进口滚珠丝杆送料，冲切点位置参数均可调，精度高达±0.1mm。
- 2.伺服电机控制冲头动力，模切精准，噪音低，动力稳定，冲切速度可调，可一次性冲切1~3张，大大提高了产量。
- 3.自动收卡系统实现了冲切好后，成品按照顺序收集叠放。

Product Description:

The machine is suitable for punching and cutting large size panels such as early education enlightenment cards, children's books, wearing ring cards, etc. on the market, the machine is fast; after punching, it is automatically stacked in order, without manual participation; the edge of the card is smooth, and one-time die-cutting is formed.

Equipment advantages:

Automatic Cutting, fillet shape, round hole positioning, automatic sorting collection, one-time die-cutting molding

Functional features:

- 1. With high sensitivity photoelectric sensor and imported ball screw feeding, the position parameters of each punching point can be adjusted, and the accuracy is high.
- 2. Servo motor control punch power, accurate die cutting, low noise, stable power, adjustable punching speed, one-time punching of 1 ~ 3 pieces, greatly improving the output.
- 3. The automatic card receiving system will collect cards in order after after punching and cutting.